



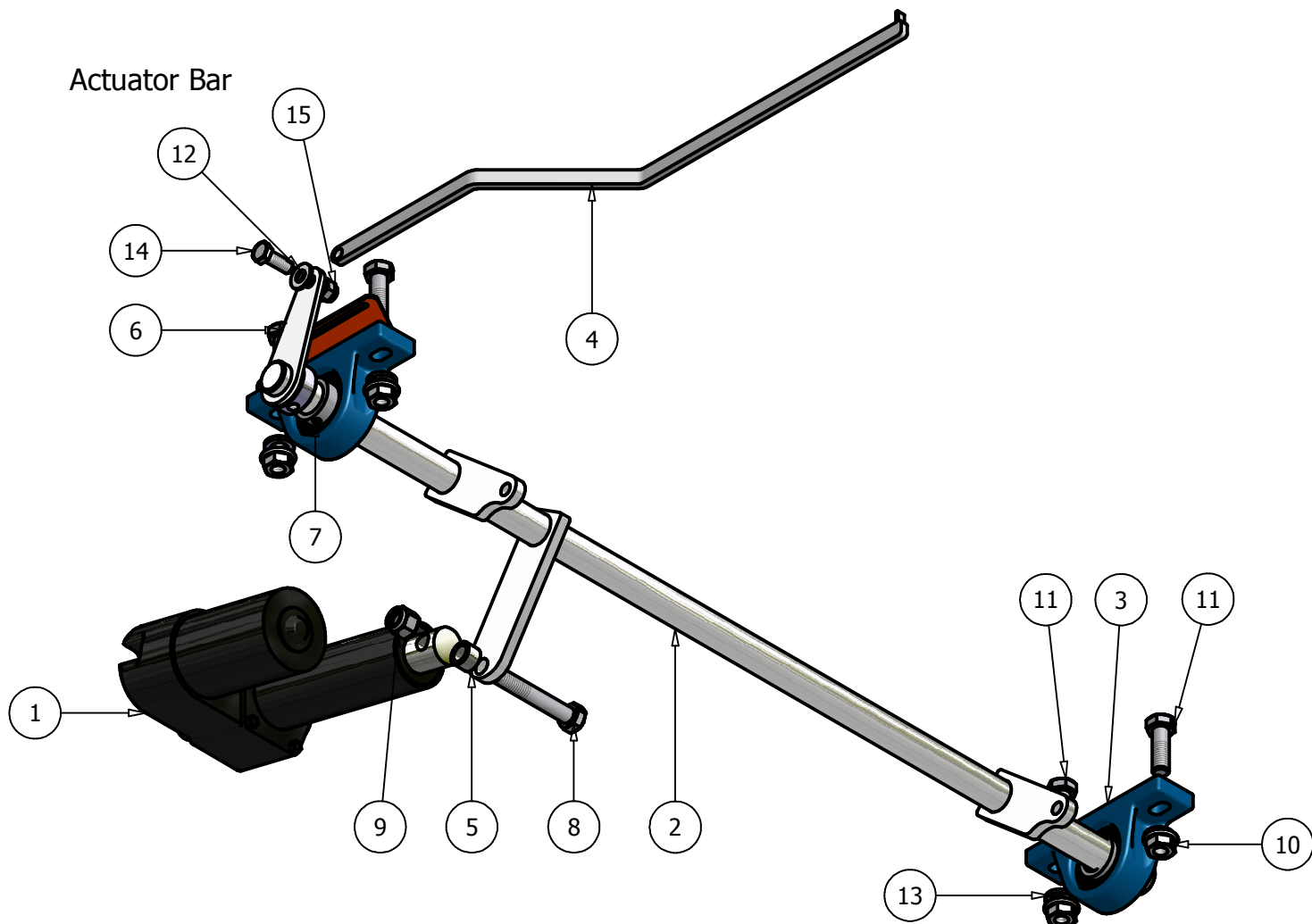
**PARTS MANUAL FOR BAD BOY AOS  
MODELS  
2008**



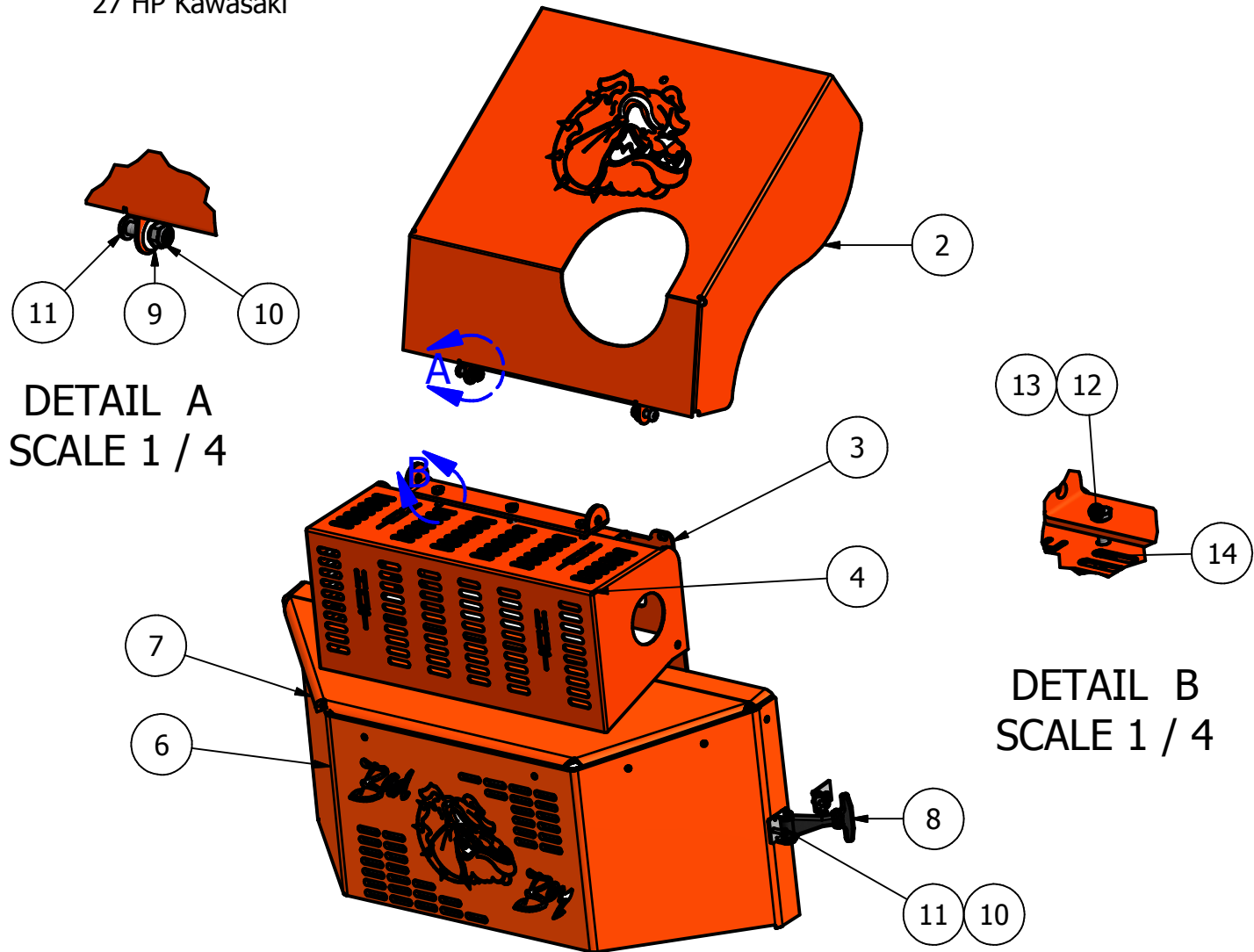
**35hp Vanguard  
27hp Kawasaki**



|                                   |       |
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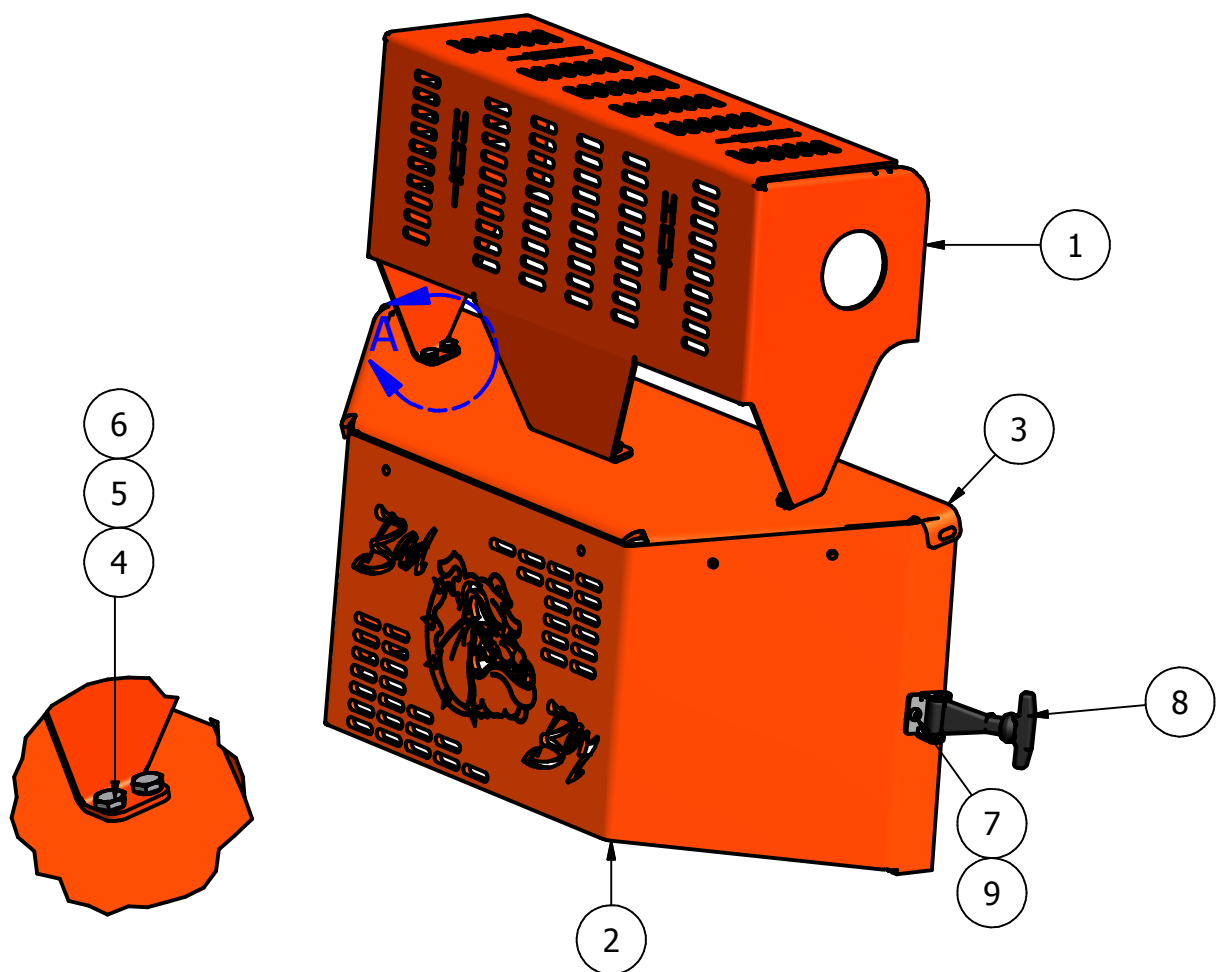


| Actuator Bar |     |             |                             |
|--------------|-----|-------------|-----------------------------|
| ITEM         | QTY | PART NUMBER | DESCRIPTION                 |
| 1            | 1   | 035-7033-00 | Actuator                    |
| 2            | 1   | 028-7920-00 | Actuator Bar                |
| 3            | 2   | 017-7008-00 | 1" Pillow Block             |
| 4            | 1   | 028-5203-00 | Height Indicator            |
| 5            | 2   | 025-7036-00 | 1/2" x 1/2" Collar Spacer   |
| 6            | 1   | 031-7000-00 | 2006 Height Indicator Lever |
| 7            | 1   | 030-6029-00 | 3/8 " Set Screw             |
| 8            | 2   | 018-7016-00 | 1/2" x 3" Hex Bolt          |
| 9            | 2   | 013-6037-00 | 1/2" Nylock Nut             |
| 10           | 4   | 013-5300-00 | 1/2" Flange Nut             |
| 11           | 4   | 018-5600-00 | 1/2" x 1 1/2" Hex Bolt      |
| 12           | 1   | 019-6042-00 | .360 ID Plastic Washer      |
| 13           | 4   | 019-5007-00 | 1/2" Lock Washer            |
| 14           | 1   | 018-6049-00 | 3/8" x 1" Hex Bolt          |
| 15           | 1   | 013-5041-00 | 3/8 Nylock Nut              |



| Parts List |     |             |                                |
|------------|-----|-------------|--------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                    |
| 1          | 1   | 026-8020-00 | AOS Pump Plate                 |
| 2          | 1   | 059-5204-00 | Donaldson hood                 |
| 3          | 1   | 039-5951-00 | Hood Holder Bracket            |
| 4          | 1   | 043-5941-00 | Muffler Guard                  |
| 6          | 1   | 014-5940-00 | Back Pump Cover                |
| 7          | 1   | 014-5912-00 | Top Pump Cover                 |
| 8          | 1   | 052-5020-00 | Pump Cover Latch               |
| 9          | 3   | 019-6042-00 | .360 ID Plastic Washer         |
| 10         | 4   | 013-5019-00 | 1024 Nylock Nut                |
| 11         | 4   | 018-8056-00 | 1024 x 1/2" Buttonhead Bolt    |
| 12         | 5   | 018-8052-00 | 1/4" x 3/4" SS Buttonhead Bolt |
| 13         | 5   | 019-4008-00 | 1/4" Lock Washer               |
| 14         | 5   | 013-8039-00 | 1/4" Hex Nut                   |

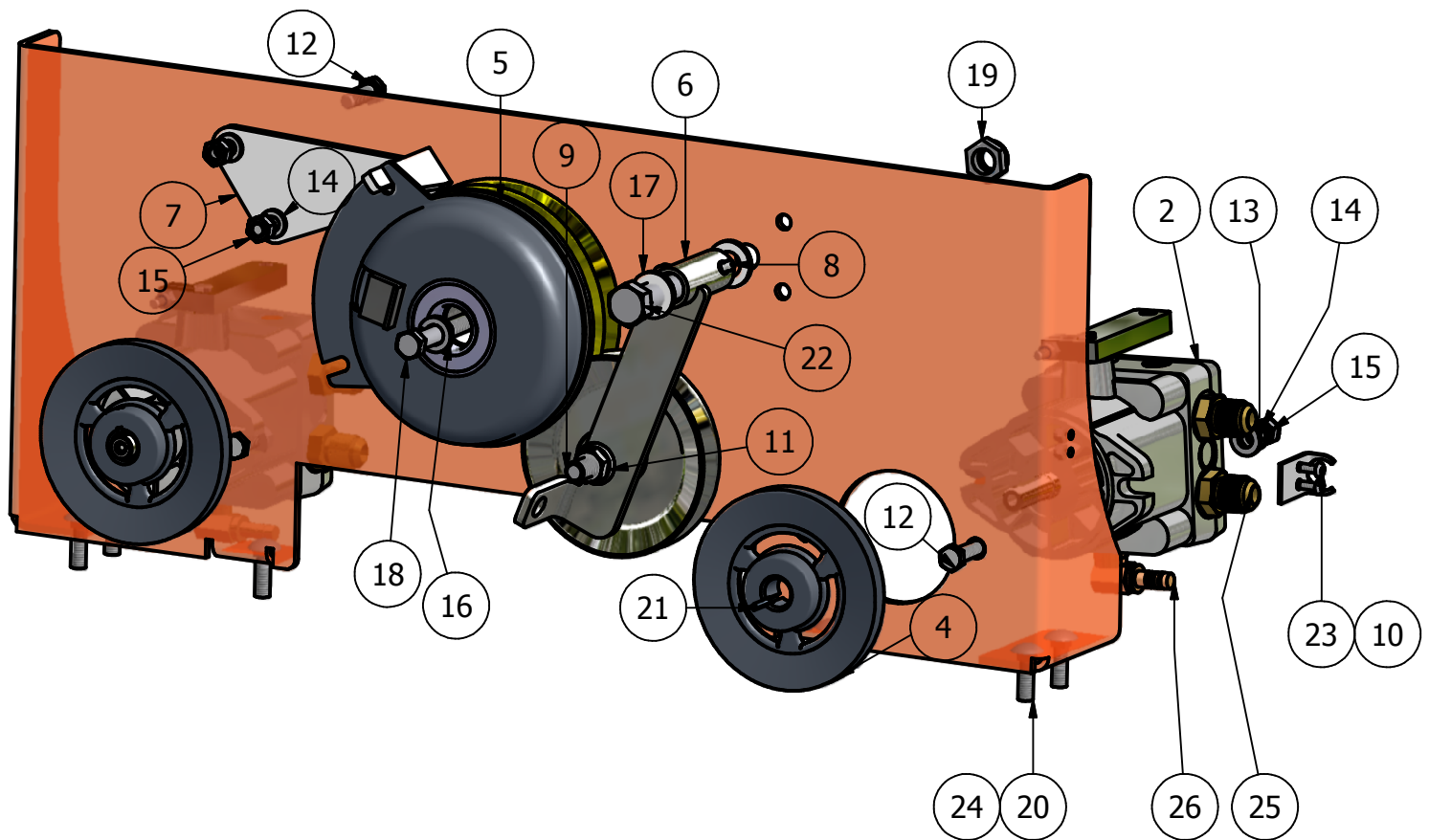
# 35hp Briggs



DETAIL A  
SCALE 1 / 3

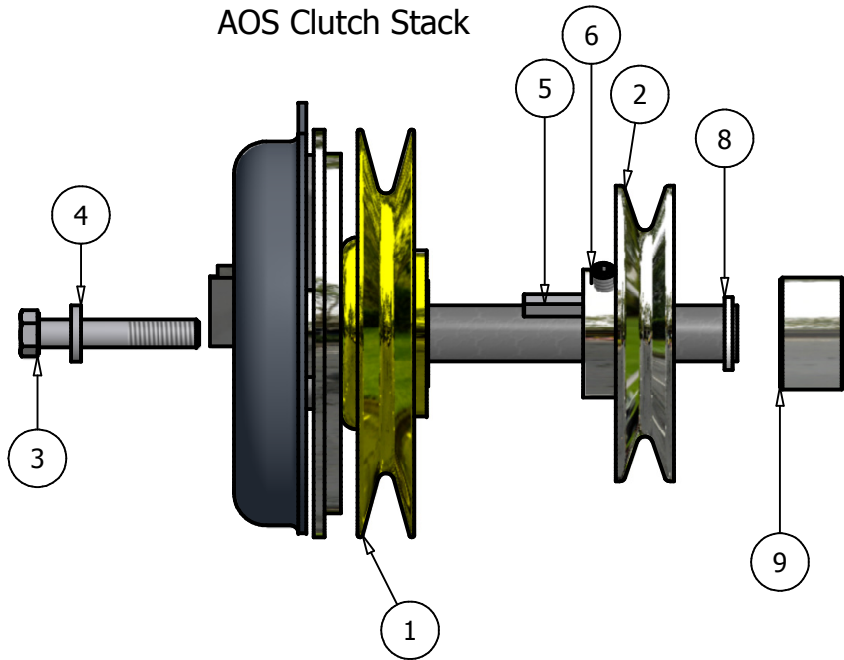
| Parts List |     |             |                                |
|------------|-----|-------------|--------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                    |
| 1          | 1   | 043-2004-00 | Muffler Guard (35hp)           |
| 2          | 1   | 014-5940-00 | Pump Cover (35hp)              |
| 3          | 1   | 014-5912-00 | Top Pump Cover                 |
| 4          | 6   | 018-8052-00 | 1/4" x 3/4" SS Buttonhead Bolt |
| 5          | 1   | 019-4008-00 | 1/4" Lock Washer               |
| 6          | 1   | 013-8039-00 | 1/4" Nut                       |
| 7          | 1   | 018-8057-00 | 1024 x 3/4" Buttonhead Bolt    |
| 8          | 1   | 052-5020-00 | Cover Latch                    |
| 9          | 2   | 013-5019-00 | 1024 Nylock Nut                |

## AOS Pump Plate/ Clutch Assembly

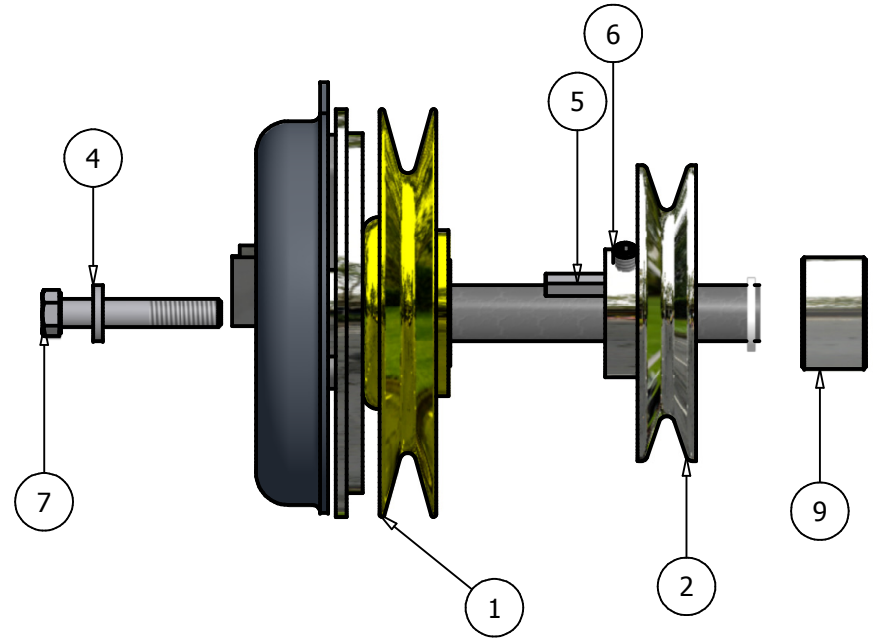


| Parts List |     |             |                                              |
|------------|-----|-------------|----------------------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                  |
| 1          | 1   | 041-5048-00 | Pump Belt                                    |
| 2          | 1   | 050-5407-00 | Hydraulic Pump (Right)                       |
| 3          | 1   | 050-5308-00 | Hydraulic Pump (Left)                        |
| 4          | 2   | 033-5011-00 | 5" Pump Pulley                               |
| 5          | 1   | 070-5035-00 | Clutch                                       |
| 6          | 1   | 039-5944-98 | Pump Idler Bracket                           |
| 7          | 1   | 057-5906-00 | PTO Engager Holder                           |
| 8          | 1   | 024-6034-00 | Grease Fitting (Drive-IN Type)               |
| 9          | 1   | 018-6036-00 | 1/2" x 2 1/2" Hex Bolt                       |
| 10         | 2   | 013-5019-00 | 1024 Nylock Nut                              |
| 11         | 1   | 013-5300-00 | 1/2" Flange Nut                              |
| 12         | 6   | 018-6012-00 | 3/8" x 1 1/2" Hex Bolt                       |
| 13         | 4   | 019-5029-00 | 3/8" Flat Washer                             |
| 14         | 6   | 019-5037-00 | 3/8" Lock Washer                             |
| 15         | 6   | 013-6014-00 | 3/8" Nut                                     |
| 16         | 1   | 019-8053-00 | 7/16" Lock Washer                            |
| 17         | 2   | 019-6017-00 | .635 ID Plastic Washer                       |
| 18         | 1   | 018-5300-00 | 7/16" x 2 1/2" Fine Thread Bolt              |
| 19         | 1   | 013-5301-00 | 5/8" Nylock (1/2 Jam)                        |
| 20         | 6   | 018-5043-00 | 3/8" x 1 1/4" Carriage Bolt                  |
| 21         | 2   | 042-5012-00 | 5mm x 1.25" Key                              |
| 22         | 1   | 018-5311-00 | 5/8" x 4" Hex Bolt                           |
| 23         | 2   | 018-8058-00 | 1024 x 1" Buttonhead Bolt                    |
| 24         | 6   | 013-5041-00 | 3/8" Nylock Nut                              |
| 25         | 4   | 024-7033-00 | Hydraulic Fitting                            |
| 26         | 2   | 024-5206-00 | 3/8" X 9/16"-18 ORB Male Fitting (S,A-2 P-4) |

# AOS Clutch Stack



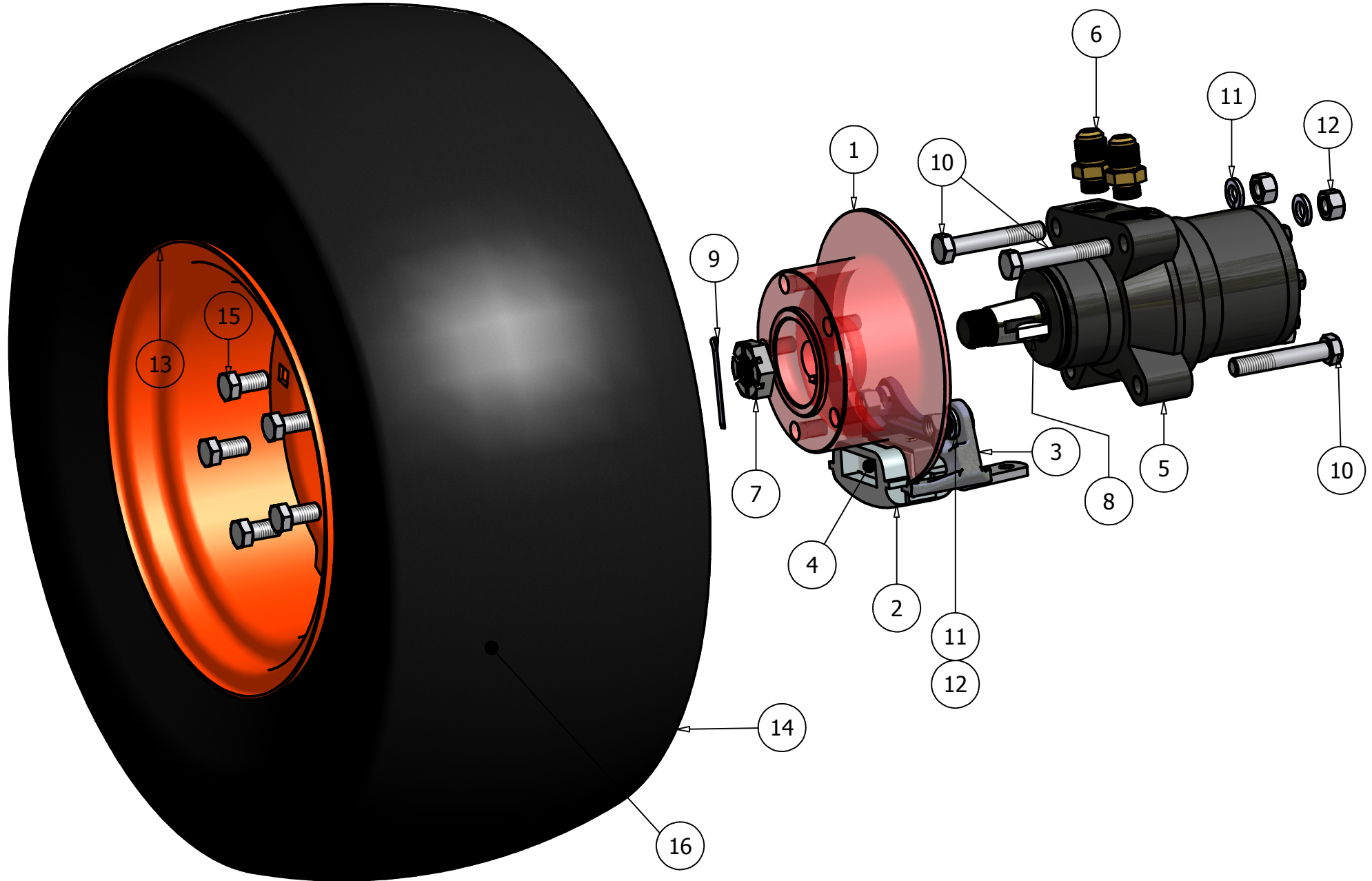
35 Vanguard



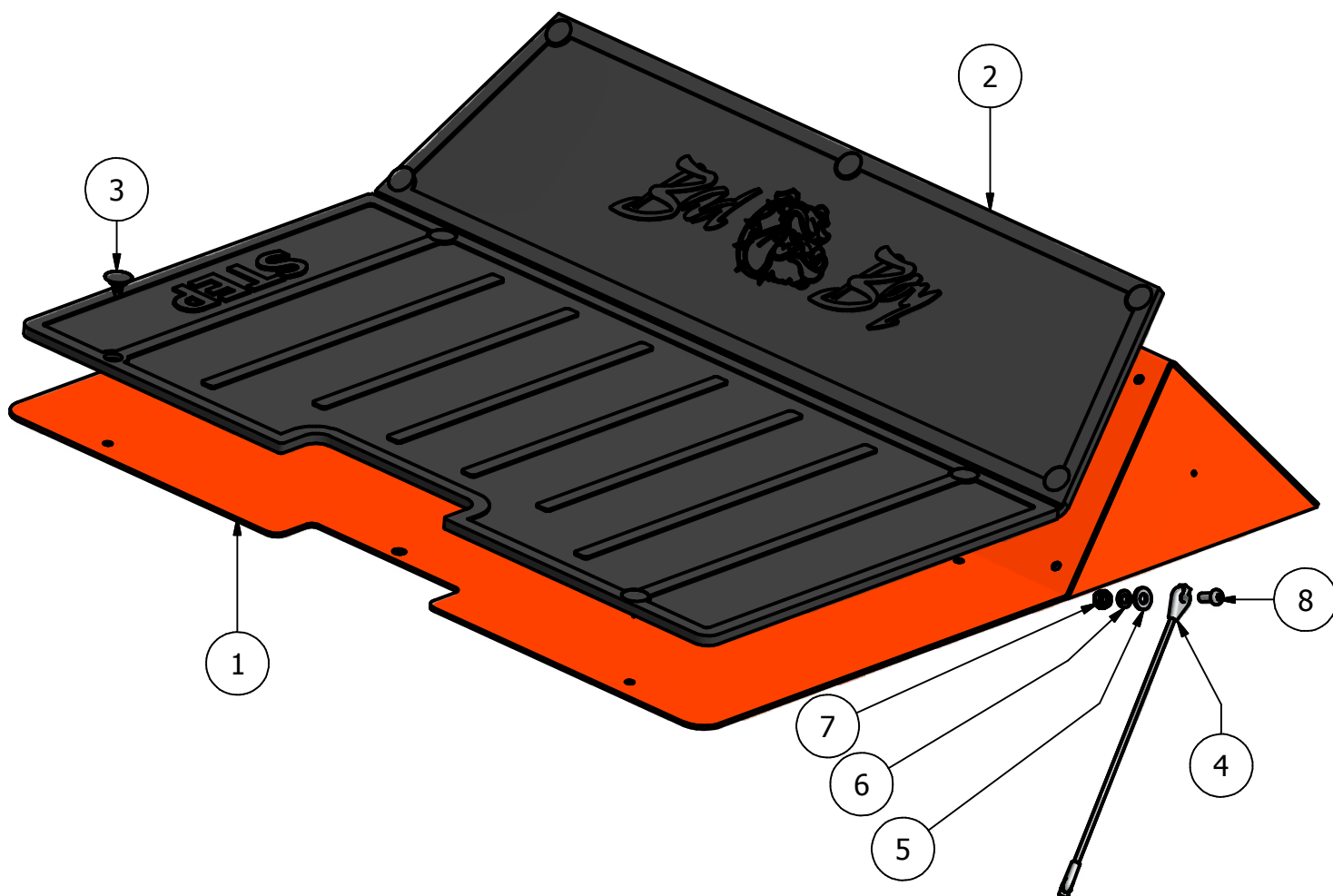
27 Kawasaki

| Clutch Assembly |             |                                 |
|-----------------|-------------|---------------------------------|
| ITEM            | PART NUMBER | DESCRIPTION                     |
| 1               | 070-1000-00 | Clutch Assembly                 |
| 2               | 033-5034-00 | 4 3/4" Motor Pulley             |
| 3               | 018-5300-00 | 7/16" x 2 1/2" Fine Thread Bolt |
| 4               | 019-8053-00 | 7/16" Lock Washer               |
| 5               | 042-6030-00 | 1/4" x 1" Key                   |
| 6               | 030-6029-00 | 3/8" Set Screw                  |
| 7               | 018-5028-00 | 10mm x 552 Bolt                 |
| 8               | 019-6029-00 | 1 1/8" Flat Spacer              |
| 9               | 025-5032-00 | 1 1/8" collar spacer            |

## Wheel Motor/Tire and Wheel Assembly (AOS)

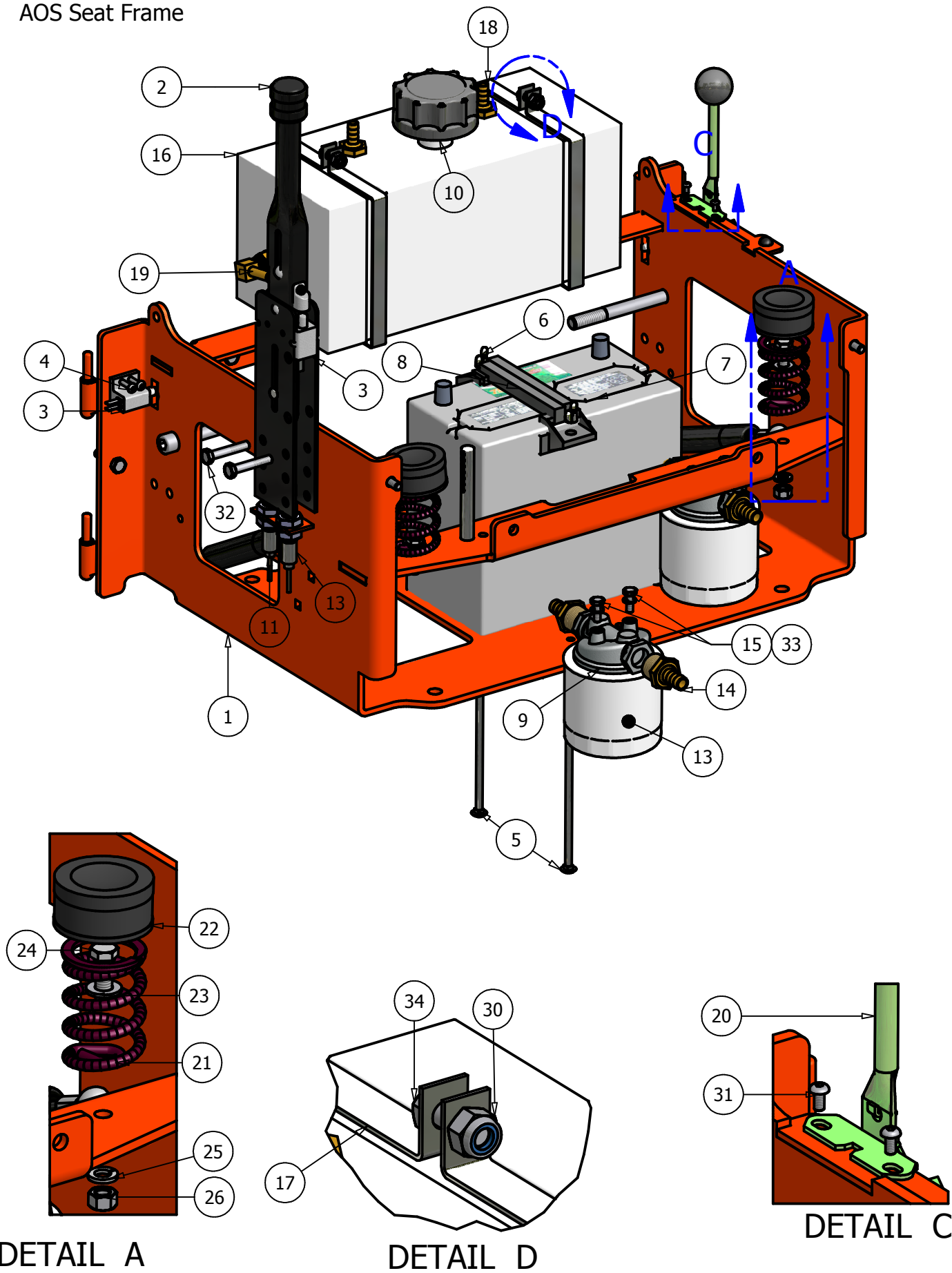


| Wheel Motor/ Tire and Wheel Assmebly |     |                          |                                    |
|--------------------------------------|-----|--------------------------|------------------------------------|
| ITEM                                 | QTY | PART NUMBER              | DESCRIPTION                        |
| 1                                    | 1   | 092-5201-00              | Brake Disc                         |
| 2                                    | 1   | 016-1610-98/016-1609-98  | Right Brake Assmebly/ Left         |
| 3                                    | 1   | 039-8936-00              | Brake Casting                      |
| 4                                    | 1   | 016-9998-00              | Brake Pads                         |
| 5                                    | 1   | 015-5302-00/ 015-5303-00 | Right Wheel Motor/ Left            |
| 6                                    | 2   | 024-5204-00              | 3" Hydraulic Fitting               |
| 7                                    | 1   | 013-7050-00              | Castle Nut                         |
| 8                                    | 1   | 042-7041-00              | Woodruff Key                       |
| 9                                    | 1   | 020-7022-00              | 1/8" x 2 1/4" Cotter #8            |
| 10                                   | 4   | 018-7016-00              | 1/2" x 3" Hex Bolt                 |
| 11                                   | 4   | 019-5007-00              | 1/2" Lock Washer                   |
| 12                                   | 4   | 013-7018-00              | 1/2" Hex Nut                       |
| 13                                   | 1   | 022-7033-00              | 12" Rim - AOS Models               |
| 14                                   | 1   | 022-7032-00              | 26x12-12 Tire - AOS Models         |
| 15                                   | 5   | 018-7033-00              | 1/2" x 1" Lug Bolt (Fine Thread)   |
| 16                                   | 1   | 022-7031-00              | 26 x 12-12 Tire and Wheel Assembly |



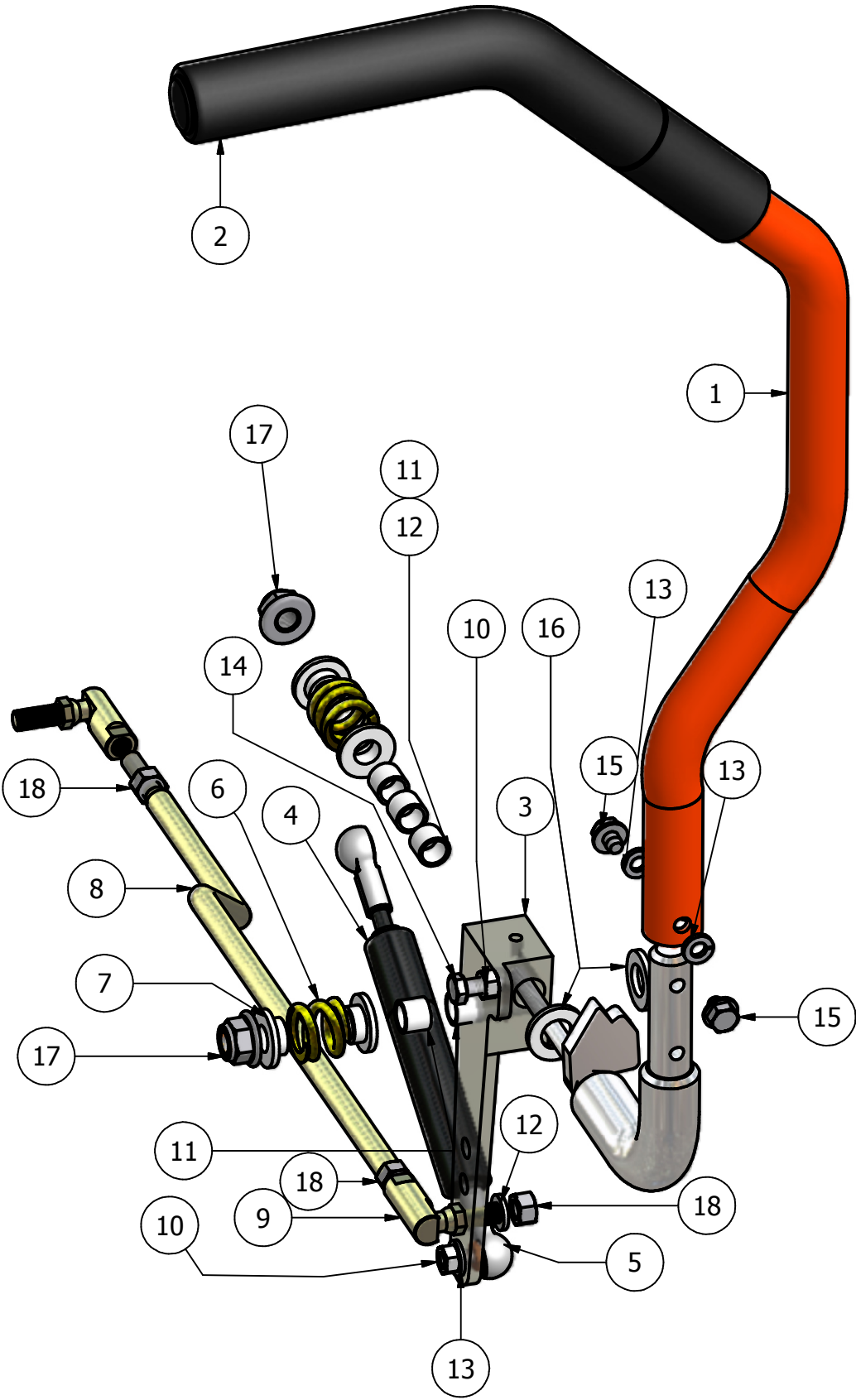
| Parts List |     |             |                             |
|------------|-----|-------------|-----------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                 |
| 1          | 1   | 079-6000-00 | 2006 AOS Floor Panel        |
| 2          | 1   | 081-2007-00 | AOS Floor Mat               |
| 3          | 9   | 018-1050-00 | Ratchet Fastener            |
| 4          | 1   | 064-2005-00 | Floor Board Cable           |
| 5          | 1   | 019-7040-00 | 1/4" Flat Washer            |
| 6          | 1   | 019-4008-00 | 1/4" Lock Washer            |
| 7          | 1   | 013-8039-00 | 1/4" Hex Nut                |
| 8          | 1   | 018-8064-00 | 1/4" x 5/8" Buttonhead Bolt |

AOS Seat Frame

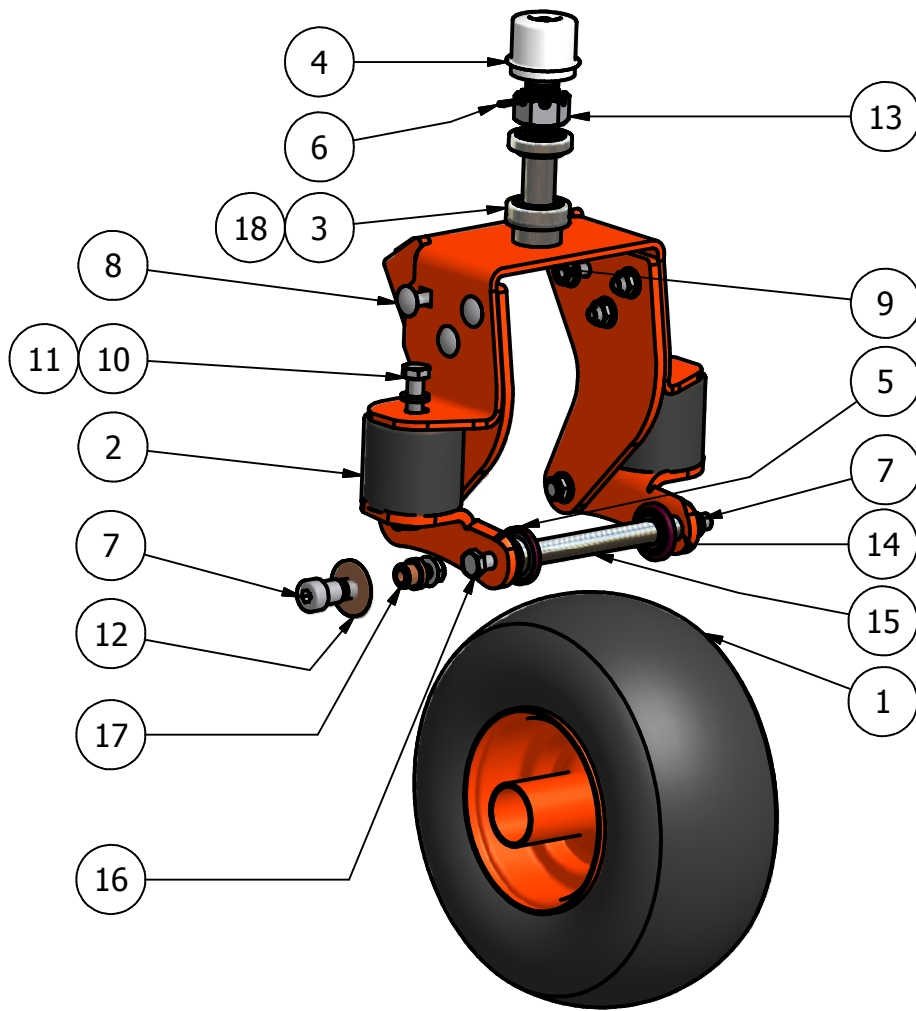


| Seat Frame |     |             |                                             |
|------------|-----|-------------|---------------------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                 |
| 1          | 1   | 080-6010-00 | Seat Frame                                  |
| 2          | 1   | 069-8054-00 | Brake Lever                                 |
| 3          | 3   | 077-8073-00 | Brake Handle Switch                         |
| 4          | 4   | 018-8056-00 | 1024 x 1" Bolt                              |
| 5          | 2   | 018-8051-00 | 8" Stove Bolt (Diesel gets 9")              |
| 6          | 2   | 013-8051-00 | 1/4" Wing Nut                               |
| 7          | 1   | 068-8049-00 | Battery                                     |
| 8          | 1   | 043-8929-00 | Battery Hold-Down                           |
| 9          | 2   | 062-8013-00 | Filter Head                                 |
| 10         | 1   | 066-8048-00 | Hydraulic Tank Cap                          |
| 11         | 1   | 064-8055-00 | Short Brake Cable                           |
| 12         | 1   | 064-8056-00 | Long Brake Cable                            |
| 13         | 2   | 063-8014-00 | Hydraulic Filter                            |
| 14         | 4   | 024-5050-00 | 1/2" x 1/2" Filter Head Fitting             |
| 15         | 4   | 018-8052-00 | 1/4" x 3/4" Hex Bolt                        |
| 16         | 1   | 067-9016-00 | Hydraulic Tank                              |
| 17         | 2   | 213-6001-00 | Hydraulic Tank Strap                        |
| 18         | 2   | 024-5205-00 | 3/8" X 3/8" Hose Barb                       |
| 19         | 2   | 024-5203-00 | 1/2" x 1/2" Filter Head Fitting (90 Degree) |
| 20         | 1   | 055-8017-00 | Throttle                                    |
| 21         | 2   | 034-8045-00 | Seat Spring                                 |
| 22         | 2   | 014-8047-00 | Spring Cap Cover                            |
| 23         | 2   | 019-5029-00 | 3/8" Flat Washer                            |
| 24         | 2   | 018-6012-00 | 3/8" x 1 1/2" Hex Bolt                      |
| 25         | 4   | 019-5037-00 | 3/8" Lock Washer                            |
| 26         | 8   | 013-6014-00 | 3/8" Hex Nut                                |
| 27         | 12  | 019-8051-00 | 5/16" Lock Washer                           |
| 28         | 8   | 019-8044-00 | 5/16" Flat Washer                           |
| 29         | 1   | 054-8016-00 | Choke                                       |
| 30         | 1   | 013-8047-00 | 5/16" Nylock Nut                            |
| 31         | 2   | 018-5200-00 | 1024 X 5/8" Buttonhead Bolt                 |
| 32         | 2   | 018-8059-00 | 5/16" x 1 3/4" Hex Bolt                     |
| 33         | 4   | 019-4008-00 | 1/4" Lock Washer                            |
| 34         | 4   | 018-8063-00 | 5/16" x 3/4" Hex Bolt                       |
| 35         | 1   | 029-8059-00 | Piezo Buzzer- 27 Kawasaki Only              |
| 36         | 1   | 071-3000-00 | Seat                                        |
| 37         | 1   | 026-2006-00 | Seat Plate                                  |

# Drive Arms

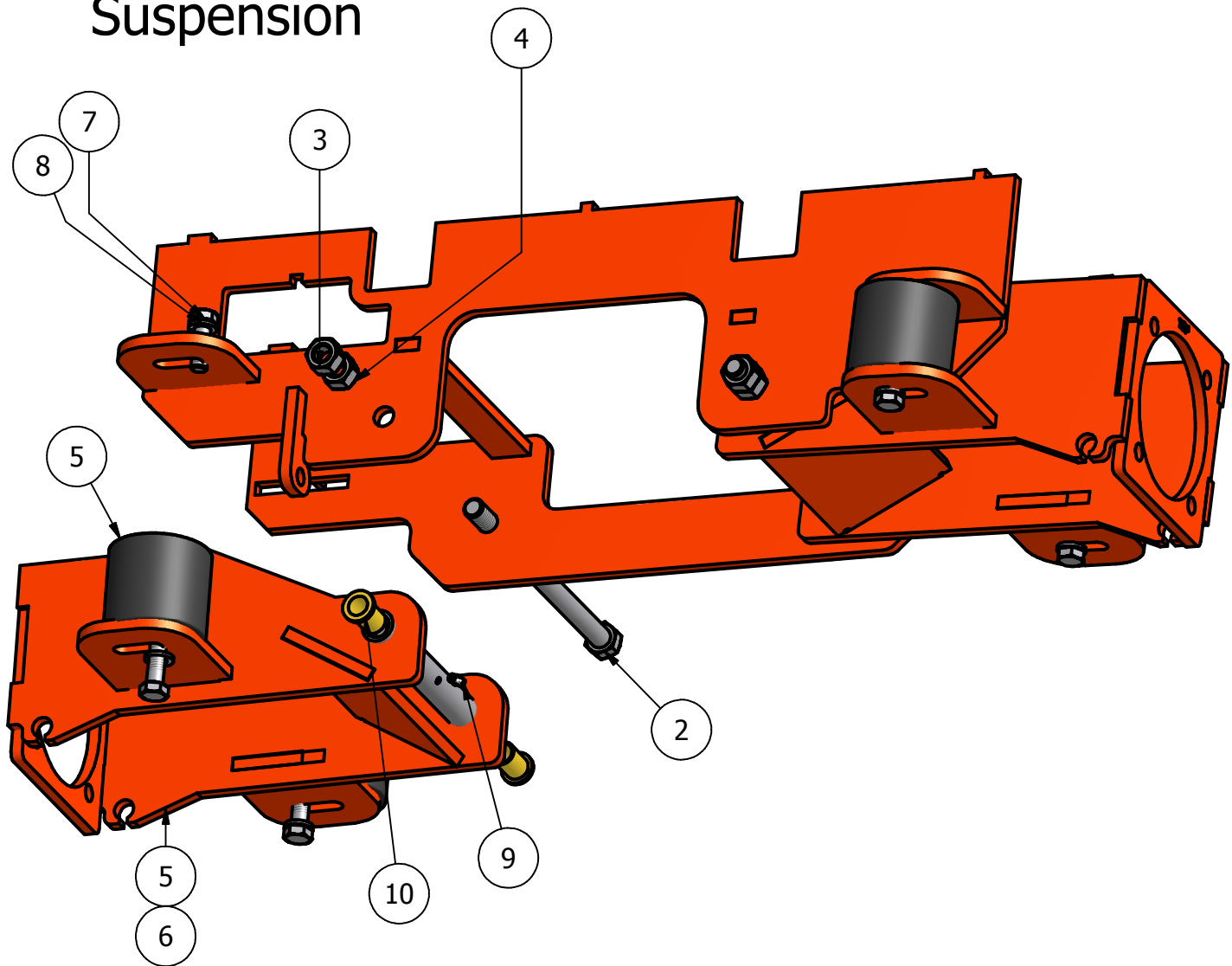


| Parts List |     |                         |                                    |
|------------|-----|-------------------------|------------------------------------|
| ITEM       | QTY | PART NUMBER             | DESCRIPTION                        |
| 1          | 1   | 031-8822-00/031-8821-00 | Right Drive Arm/ Left              |
| 2          | 2   | 069-4010-00             | Rubber Steering Handle             |
| 3          | 1   | 027-8819-00/027-8820-00 | Left Drive Arm Lever Housing/Right |
| 4          | 2   | 087-8080-00             | Damper                             |
| 5          | 2   | 018-2050-00             | 10MM Damper Ball Stud              |
| 6          | 4   | 034-8025-00             | Drive Lever Spring                 |
| 7          | 8   | 019-8027-00             | .515 ID Nylon Shoulder Washer      |
| 8          | 2   | 035-5344-00             | Push Rod                           |
| 9          | 4   | 099-6046-00             | 3/8-24 Ball joint (female/male)    |
| 10         | 4   | 013-8043-00             | 5/16" Nut                          |
| 11         | 10  | 032-8024-00             | .507 ID Nylon Bushing              |
| 12         | 4   | 019-5037-00             | 3/8" Lock Washer                   |
| 13         | 6   | 019-8051-00             | 5/16" Lock Washer                  |
| 14         | 2   | 018-8063-00             | 5/16" x 3/4" Hex Bolt              |
| 15         | 4   | 018-2007-00             | 5/16" x 1/2" Flange Bolt           |
| 16         | 4   | 019-8054-00             | .505 ID Plastic Washer             |
| 17         | 4   | 013-8050-00             | 1/2" Flange Lock Nut               |
| 18         | 8   | 013-6051-00             | 3/8" Fine Thread Nut               |

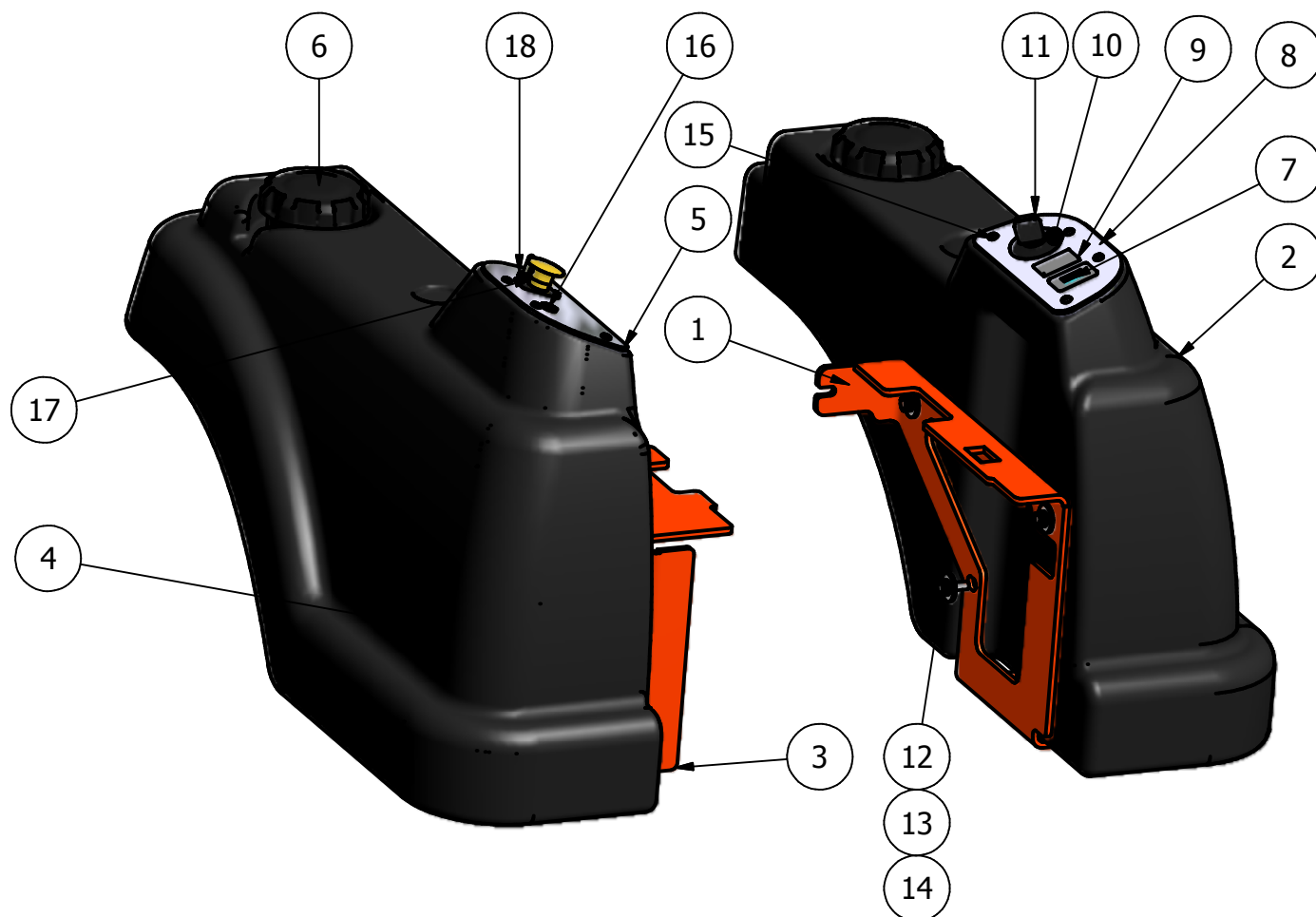


| Parts List |     |             |                                      |
|------------|-----|-------------|--------------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                          |
| 1          | 1   | 022-2006-00 | 13" x 6.50 - 6 Tire and Orange Wheel |
| 2          | 2   | 032-9001-00 | Rubber Isolator                      |
| 3          | 2   | 010-7001-00 | Bearing                              |
| 4          | 1   | 014-7005-00 | Dust Cover                           |
| 5          | 2   | 022-7009-00 | 5/8" Bearing                         |
| 6          | 1   | 020-7022-00 | 1/8" x 2 1/4" Cotter #8              |
| 7          | 2   | 018-3001-00 | 5/8" x 5/8" Shoulder Bolt            |
| 8          | 6   | 018-3003-00 | 1/2" x 1 1/4" Carriage Bolt          |
| 9          | 8   | 013-5300-00 | 1/2" Flange Nut                      |
| 10         | 4   | 018-5006-00 | 1/2" x 1 1/2" Hex Bolt               |
| 11         | 4   | 019-5007-00 | 1/2" Lock Washer                     |
| 12         | 2   | 019-5038-00 | 5/8" Flat Washer                     |
| 13         | 1   | 013-7004-00 | 1" Fine Threaded Castle Nut          |
| 14         | 2   | 025-7036-00 | 1/2" x 1/2" Collar Spacer            |
| 15         | 1   | 025-5202-00 | 7" x 1/2" ID Tire Spacer             |
| 16         | 1   | 018-3002-00 | 1/2" x 10" Bolt                      |
| 17         | 2   | 032-5052-00 | 5/8" Shoulder Bushing                |
| 18         | 2   | 011-7002-00 | Race                                 |

# Suspension

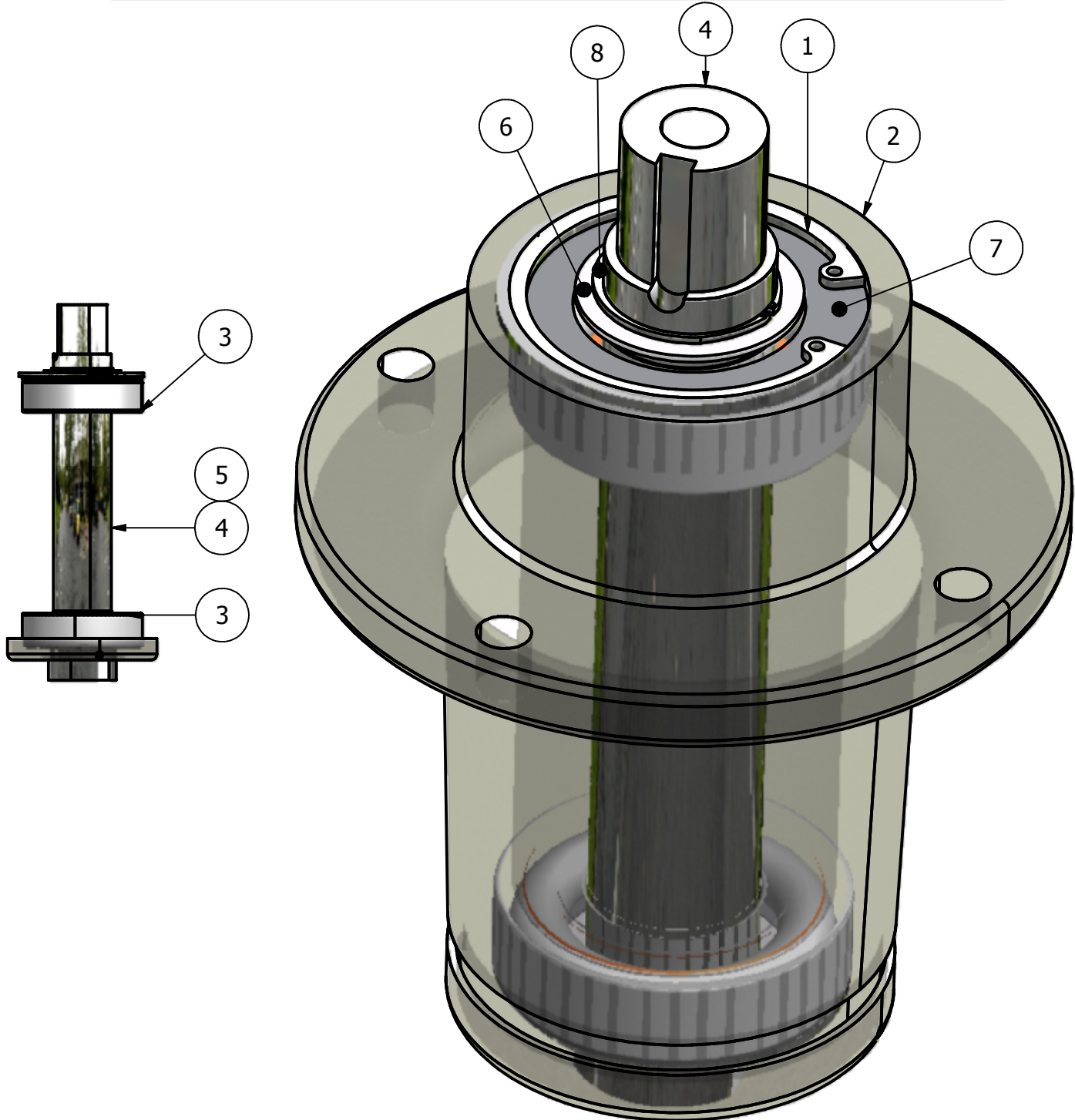


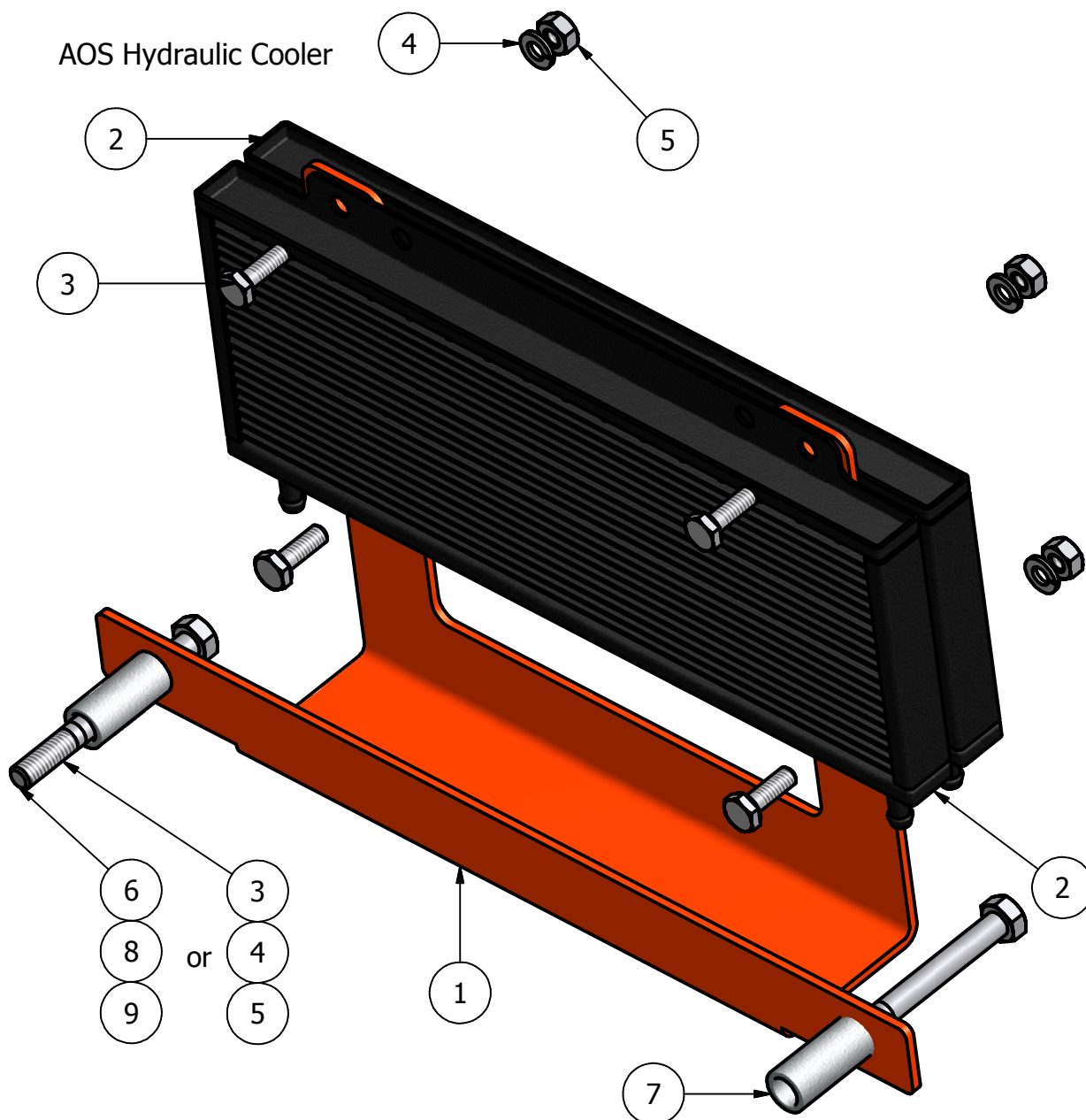
| Parts List |     |             |                               |
|------------|-----|-------------|-------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                   |
| 1          | 4   | 032-9000-00 | Vibration Mount               |
| 2          | 2   | 018-2051-00 | 5/8" x 10" Hex Bolt (Grade 8) |
| 3          | 2   | 013-5301-00 | 5/8" Nylock 1/2 Jam           |
| 4          | 2   | 013-5020-00 | 5/8" Nut                      |
| 5          | 2   | 070-8000-00 | 60" Inner Suspension Cage     |
| 6          | 2   | 070-8001-00 | 72" Inner Suspension Cage     |
| 7          | 8   | 018-5006-00 | 1/2" x 1 1/2" Hex Bolt        |
| 8          | 8   | 019-5007-00 | 1/2" Lock Washer              |
| 9          | 2   | 024-6034-00 | Grease Fitting (Drive-In)     |
| 10         | 4   | 032-5050-00 | Shoulder Spacer               |
| 11         | 4   | 215-2000-00 | 3/4" Brass Bushing            |



| Parts List |     |             |                              |
|------------|-----|-------------|------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                  |
| 1          | 1   | 031-2006-00 | Left Fuel Tank Swing Support |
| 2          | 1   | 067-3000-00 | Left Fuel Tank with Fender   |
| 3          | 1   | 031-2011-00 | Fuel Tank Support (Right)    |
| 4          | 1   | 067-3001-00 | Right Fuel Tank with Fender  |
| 5          | 1   | 079-3403-00 | AOS control panel (Right)    |
| 6          | 2   | 066-8076-00 | Fuel Cap                     |
| 7          | 1   | 083-4013-00 | Tachometer                   |
| 8          | 1   | 079-3402-00 | Control Panel (Left)         |
| 9          | 1   | 018-1040-00 | control panel stop           |
| 10         | 1   | 077-8076-00 | Ignition Switch              |
| 11         | 1   | 042-9000-00 | Ignition Key                 |
| 12         | 10  | 018-5015-00 | 5/16" x 1" Hex Bolt          |
| 13         | 10  | 019-8051-00 | 5/16" Lock Washer            |
| 14         | 5   | 019-8054-00 | .505 Nylon Spacer            |
| 15         | 8   | 018-5301-00 | 10mm x 32 x 1" Bolt          |
| 16         | 1   | 089-1000-00 | Oil Light                    |
| 17         | 1   | 056-8058-00 | PTO Engager                  |
| 18         | 1   | 078-8077-00 | Deck Lift Joystick           |

| Parts List |     |             |                       |
|------------|-----|-------------|-----------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION           |
| 1          | 2   | 037-6009-00 | Bearing Retainer Ring |
| 2          | 1   | 037-6017-00 | Spindle Housing       |
| 3          | 2   | 037-6023-00 | Bearing               |
| 4          | 1   | 037-6019-00 | Short Shaft           |
| 5          | 1   | 037-6018-00 | Long Shaft            |
| 6          | 2   | 037-6021-00 | Small Bearing Spacer  |
| 7          | 2   | 037-6020-00 | Large Bearing Spacer  |
| 8          | 1   | 037-6022-00 | Shaft Retainer Ring   |





#### Parts List

| ITEM | QTY | PART NUMBER | DESCRIPTION                        |
|------|-----|-------------|------------------------------------|
| 1    | 1   | 057-5950-00 | Cooler Holder                      |
| 2    | 2   | 061-8012-00 | Hydraulic Cooler                   |
| 3    | 4   | 018-8052-00 | 1/4" x 3/4" Hex Bolt               |
| 4    | 2   | 019-4008-00 | 1/4" Lock Washer                   |
| 5    | 2   | 013-8039-00 | 1/4" Hex Nut                       |
| 6    | 2   | 018-5355-00 | 5/16" x 6" Hex Bolt (35hp AOS)     |
| 7    | 2   | 025-3100-00 | 5" Cooler Holder Spacer (35hp AOS) |
| 8    | 1   | 019-8051-00 | 5/16" Lock Washer                  |
| 9    | 1   | 013-8043-00 | 5/16" Nut                          |

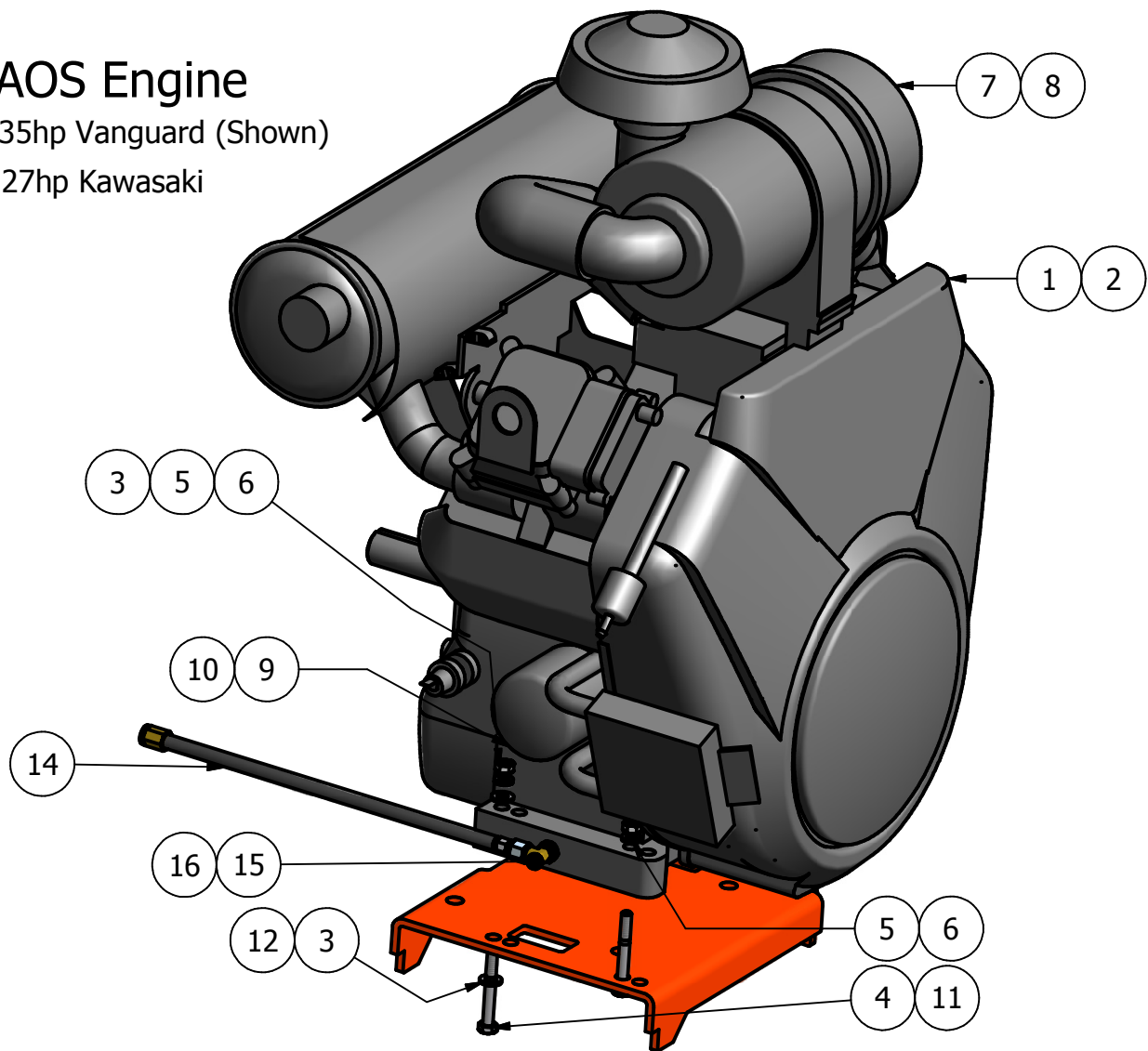
#### 27 Kawasaki Only

| ITEM | QTY | PART NUMBER | DESCRIPTION          |
|------|-----|-------------|----------------------|
| 3    | 4   | 018-8052-00 | 1/4" x 3/4" Hex Bolt |
| 4    | 2   | 019-4008-00 | 1/4" Lock Washer     |
| 5    | 2   | 013-8039-00 | 1/4" Hex Nut         |

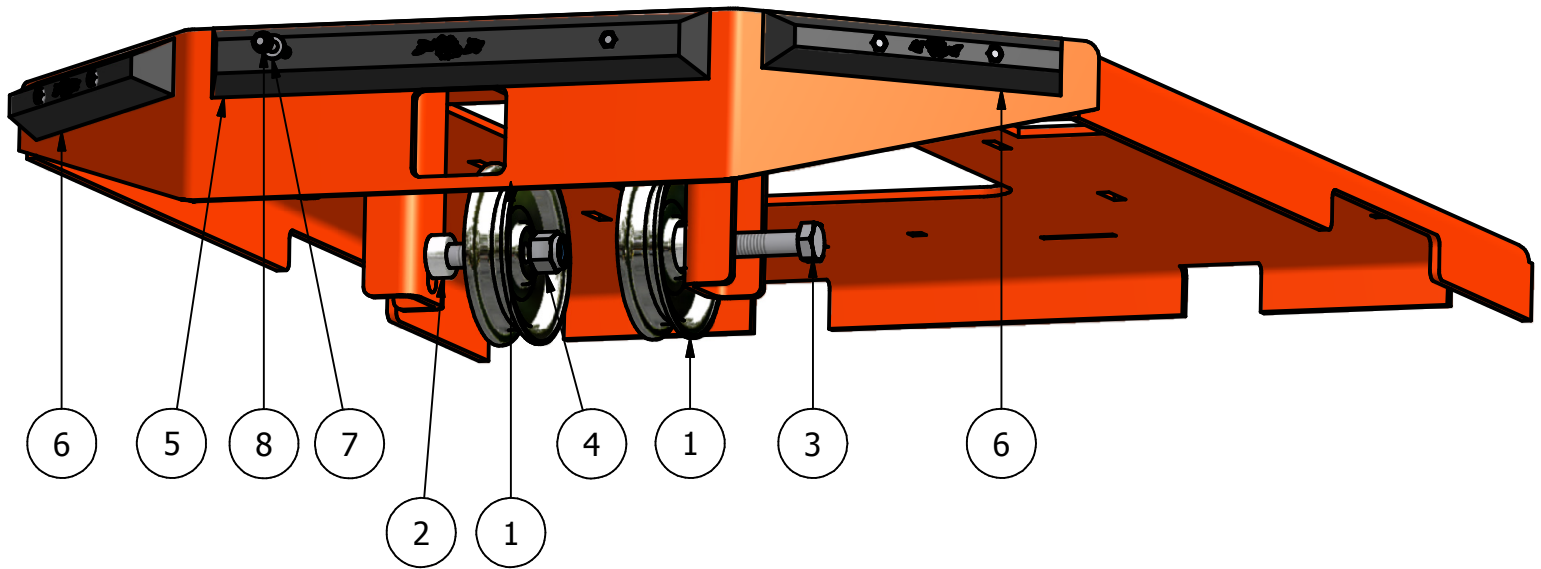
# AOS Engine

35hp Vanguard (Shown)

27hp Kawasaki

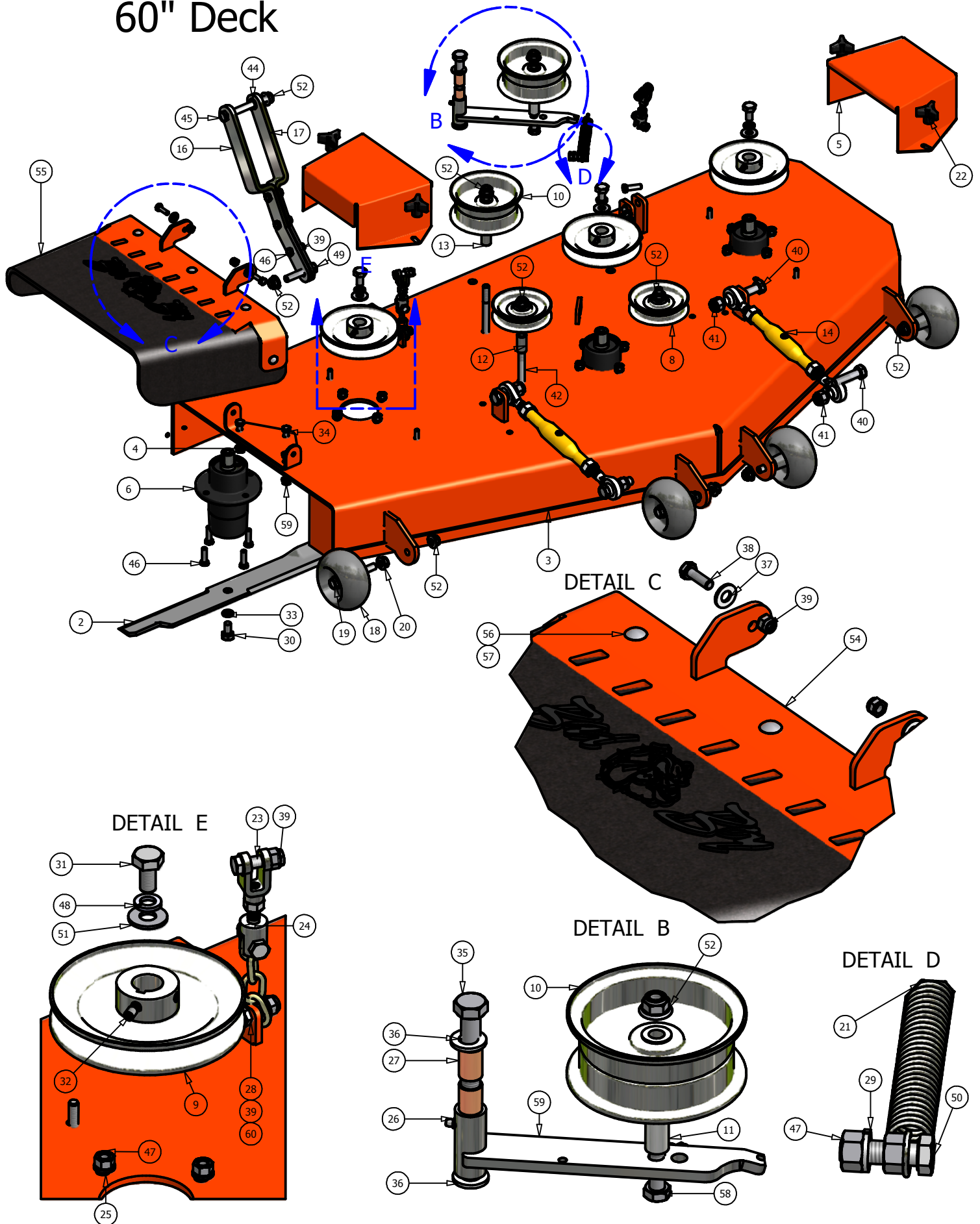


| Parts List |     |             |                                                |
|------------|-----|-------------|------------------------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                    |
| 1          | 1   | 015-5405-00 | 35hp Vanguard Engine                           |
| 2          | 1   | 015-0003-00 | 27hp Kawasaki Engine with Donaldson Air Filter |
| 3          | 5   | 019-8044-00 | 5/16" Flat Washer (35 Vanguard Only)           |
| 4          | 4   | 018-5344-00 | 5/16" x 2 1/2" Bolt (35 Vanguard Only)         |
| 5          | 4   | 019-8051-00 | 5/16" Lock Washer (35 Vanguard Only)           |
| 6          | 4   | 013-8043-00 | 5/16" Nut (35 Vanguard Only)                   |
| 7          | 1   | 063-8019-00 | Air Filter (Outer Canister)                    |
| 8          | 1   | 063-8020-00 | Air Filter (Inner Canister)                    |
| 9          | 1   | 063-8018-00 | Oil Filter (35hp Vanguard)                     |
| 10         | 1   | 063-8017-00 | Oil Filter (27hp Kawasaki)                     |
| 11         | 1   | 018-5028-00 | 10mm x 552 Bolt (27hp Only)                    |
| 12         | 1   | 019-8053-00 | 7/16" Lock Washer (27hp Only)                  |
| 13         | 1   | 051-5400-00 | Oil Drain Hose (35hp Vanguard)                 |
| 14         | 1   | 051-5401-00 | Oil Drain Hose (27hp Kawasaki)                 |
| 15         | 1   | 036-5400-00 | Oil Drain Adapter (35hp Vanguard)              |
| 16         | 1   | 036-5500-00 | Oil Drain Adapter (27hp Kawasaki)              |
| 17         | 1   | 086-2004-00 | 27hp Kawasaki Wiring Harness                   |
| 18         | 1   | 086-0031-00 | 35hp Vanguard Wiring Harness                   |



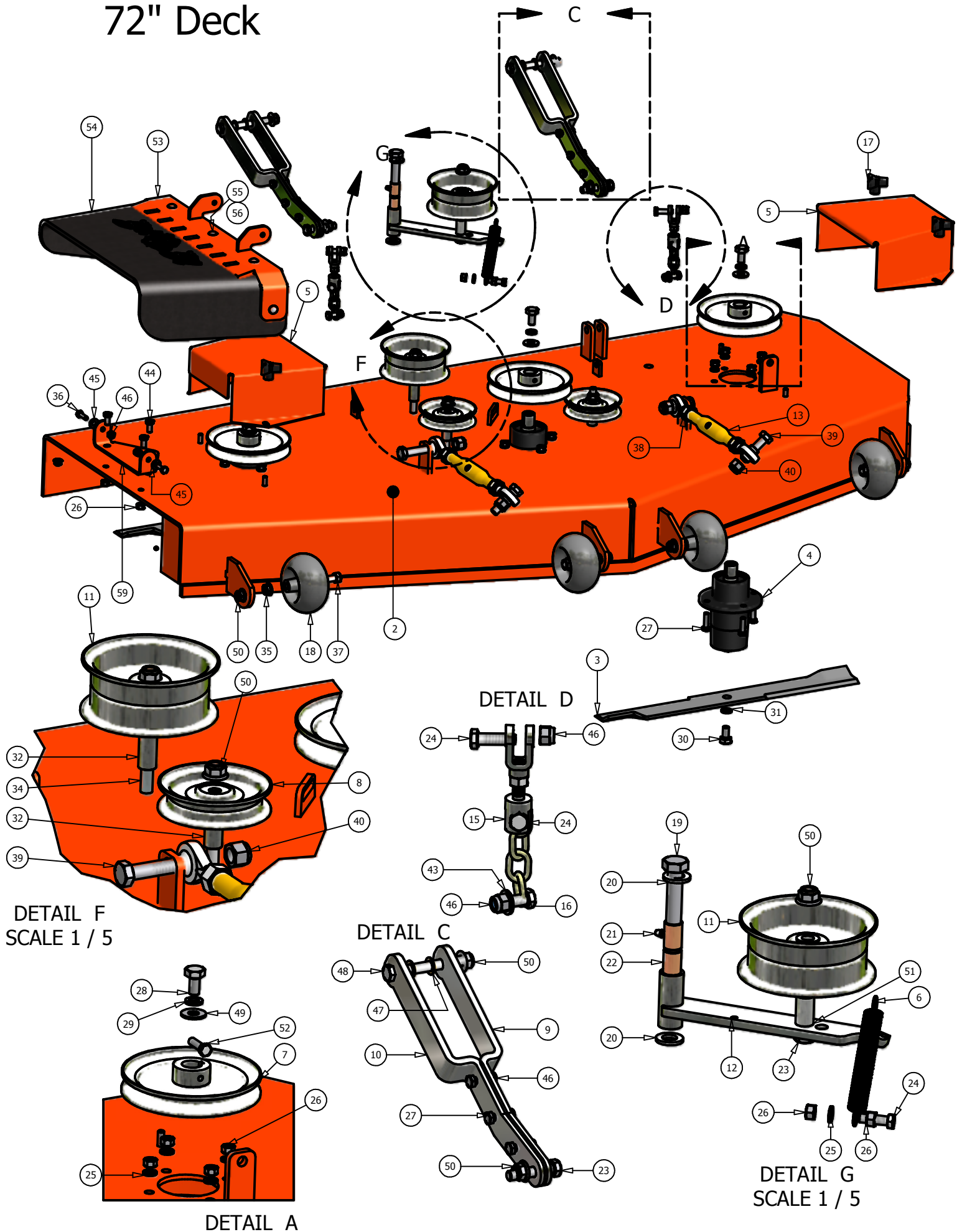
| Parts List |     |             |                                  |
|------------|-----|-------------|----------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                      |
| 1          | 2   | 033-7025-00 | 5" V Idler Pulley                |
| 2          | 2   | 025-7020-00 | 5/8" x 1/2" Collar Spacer        |
| 3          | 2   | 018-6059-00 | 5/8" x 2 1/2" Bolt               |
| 4          | 2   | 013-7021-00 | 5/8" Nylock Nut                  |
| 5          | 1   | 029-7037-00 | 14" Bumper                       |
| 6          | 2   | 029-7038-00 | 8" Bumper                        |
| 7          | 6   | 019-7040-00 | 1/4" Flat Washer                 |
| 8          | 6   | 030-7039-00 | 1/4" x 1 1/2" Self Tapping Screw |

# 60" Deck

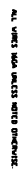


| 60 Inch Deck Parts List |     |             |                                    |
|-------------------------|-----|-------------|------------------------------------|
| ITEM                    | QTY | PART NUMBER | DESCRIPTION                        |
| 1                       | 1   | 041-0219-00 | 60" Deck Belt                      |
| 2                       | 3   | 038-6060-00 | 60" Fusion Blade                   |
| 3                       | 1   | 060-5403-00 | 60" Deck                           |
| 4                       | 1   | 206-6017-00 | Discharge Chute Hanger             |
| 5                       | 2   | 014-6004-00 | Pulley Guard                       |
| 6                       | 3   | 037-6015-00 | Spindle                            |
| 7                       | 1   | 039-6936-00 | Deck Idler Arm                     |
| 8                       | 2   | 033-6001-00 | 4 3/4" Idler Pulley                |
| 9                       | 3   | 033-6004-00 | 6 1/4" Drive Pulley                |
| 10                      | 2   | 033-5001-00 | 5 3/4" Flat Idler Pulley           |
| 11                      | 1   | 025-5337-00 | 1 1/4" Pulley Spacer               |
| 12                      | 2   | 025-5338-00 | Pup Pulley Spacer                  |
| 13                      | 1   | 025-5339-00 | 1 3/4" Pulley Spacer               |
| 14                      | 2   | 048-6056-00 | Turnbuckle                         |
| 15                      | 2   | 013-6058-00 | 3/4" Left Handed Nut               |
| 16                      | 2   | 031-6027-00 | Deck Support Arm (left)            |
| 17                      | 2   | 031-6028-00 | Deck Support Arm (Right)           |
| 18                      | 6   | 022-5234-00 | Anti-Scalp Rollers                 |
| 19                      | 6   | 018-5019-00 | 1/2" x 4" Bolt (Grade 8)           |
| 20                      | 6   | 013-5300-00 | 1/2" Flange Nut                    |
| 21                      | 1   | 034-9035-00 | Deck Idler Spring                  |
| 22                      | 4   | 045-6043-00 | 5/16" Knob                         |
| 23                      | 2   | 046-6044-00 | Female Yoke                        |
| 24                      | 2   | 046-6048-00 | Male Yoke                          |
| 25                      | 2   | 047-6047-00 | 3" Chain                           |
| 26                      | 1   | 024-6034-00 | Grease Fitting (Drive-In Type)     |
| 27                      | 2   | 032-6033-00 | 5/8" ID x 1 1/8" Brass Bushing     |
| 28                      | 2   | 018-6049-00 | 3/8" x 1" Hex Bolt                 |
| 29                      | 13  | 019-5037-00 | 3/8" Lock Washer                   |
| 30                      | 3   | 018-6021-00 | 5/8" x 1.5" Fine Threaded Bolt     |
| 31                      | 3   | 018-5006-00 | 1/2" x 1 1/2" Bolt (Fine Threaded) |
| 32                      | 3   | 030-6029-00 | 3/8" Set Screw                     |
| 33                      | 3   | 019-4807-00 | 5/8" Lock Washer                   |
| 34                      | 3   | 018-5250-00 | 3/8" x 3/4" Hex Bolt               |
| 35                      | 1   | 018-5311-00 | 5/8" x 4" Hex Bolt                 |
| 36                      | 2   | 019-6017-00 | .635 ID Plastic Washer             |
| 37                      | 2   | 019-6042-00 | .360 ID Plastic Washer             |
| 38                      | 2   | 018-5015-00 | 5/16" x 1" Hex Bolt                |
| 39                      | 15  | 013-8047-00 | 5/16" Nylock Nut                   |
| 40                      | 4   | 018-6059-00 | 5/8" x 2 1/2" Hex Bolt             |
| 41                      | 4   | 013-7021-00 | 5/8 Std NC Nylock Nut              |
| 42                      | 3   | 018-6054-00 | 1/2" x 3 1/2" Bolt                 |
| 44                      | 4   | 019-5010-00 | 1/2" Brass Washer                  |
| 45                      | 2   | 018-7050-00 | 1/2" x 4 1/2" Bolt                 |
| 46                      | 18  | 018-5040-00 | 3/8" x 1 1/4" Hex Bolt             |
| 47                      | 14  | 013-6014-00 | 3/8" Hex Nut                       |
| 48                      | 3   | 019-5007-00 | 1/2" Lock Washer                   |
| 49                      | 2   | 018-6036-00 | 1/2" x 2 1/2" Hex Bolt             |
| 50                      | 5   | 018-6012-00 | 3/8" x 1 1/2" Hex Bolt             |
| 51                      | 3   | 019-6020-00 | 1/2" Cupped Washer                 |
| 52                      | 13  | 013-8050-00 | 1/2" Flange Lock Nut               |
| 53                      | 1   | 039-4863-00 | 2007 Lower Hanger Plate            |
| 54                      | 1   | 039-4864-00 | 2007 Hanger Plate                  |
| 55                      | 1   | 210-6005-00 | Rubber Side Discharge              |
| 56                      | 5   | 018-5020-00 | 5/16" x 1 1/2" Carriage Bolt       |
| 57                      | 5   | 013-8049-00 | 5/16" Nylock Flange Nut            |
| 58                      | 1   | 018-7016-00 | 1/2" x 3" Bolt                     |
| 59                      | 3   | 013-5201-00 | 3/8" Flange Nut                    |
| 60                      | 1   | 019-5029-00 | 3/8" Flat Washer                   |

# 72" Deck



| 72" Deck |     |             |                                |
|----------|-----|-------------|--------------------------------|
| ITEM     | QTY | PART NUMBER | DESCRIPTION                    |
| 1        | 1   | 041-0236-00 | 72" Deck Belt-B189             |
| 2        | 1   | 060-7205-00 | 72" Deck                       |
| 3        | 3   | 038-7230-00 | 72" Fusion Blade               |
| 4        | 3   | 037-6015-00 | Spindle                        |
| 5        | 2   | 014-7204-00 | Pulley Guard                   |
| 6        | 1   | 034-9035-00 | Deck Idler Spring              |
| 7        | 3   | 033-7203-00 | 7" Deck Pulley                 |
| 8        | 2   | 033-6001-00 | 4 3/4" Idler Pulley            |
| 9        | 2   | 031-6028-00 | Deck Support Arm (Right)       |
| 10       | 2   | 031-6027-00 | Deck Support Arm (Left)        |
| 11       | 2   | 033-5001-00 | 5 3/4" Flat Idler Pulley       |
| 12       | 1   | 039-6936-00 | Deck Idler Arm                 |
| 13       | 2   | 048-6056-00 | Turnbuckle                     |
| 14       | 2   | 046-6044-00 | Female Yoke                    |
| 15       | 2   | 046-6048-00 | Male Yoke                      |
| 16       | 2   | 047-6047-00 | 3" Chain                       |
| 17       | 4   | 045-6043-00 | 5/16" Knob                     |
| 18       | 6   | 022-5234-00 | Anti-Scalp Rollers             |
| 19       | 1   | 018-5311-00 | 5/8" x 4" Hex Bolt             |
| 20       | 2   | 019-6017-00 | .635 ID Plastic Washer         |
| 21       | 1   | 024-6034-00 | Grease Fitting (Drive-In Type) |
| 22       | 2   | 032-6033-00 | 5/8" ID x 1 1/8" Brass Bushing |
| 23       | 2   | 018-6036-00 | 1/2" x 2 1/2" Hex Bolt         |
| 24       | 5   | 018-6012-00 | 3/8" x 1 1/4" Hex Bolt         |
| 25       | 13  | 019-5037-00 | 3/8" Lock Washer               |
| 26       | 17  | 013-6014-00 | 3/8" Hex Nut                   |
| 27       | 18  | 018-5040-00 | 3/8" x 1 1/4" Hex Bolt         |
| 28       | 3   | 018-6019-00 | 1/2" x 1 1/2" Fine Thread Bolt |
| 29       | 3   | 019-5007-00 | 1/2" Lock Washer               |
| 30       | 3   | 018-6021-00 | 5/8" x 1.5" Fine Threaded Bolt |
| 31       | 3   | 019-4807-00 | 5/8" Lock Washer               |
| 32       | 2   | 025-5338-00 | 1 1/2" Pulley Spacer           |
| 33       | 1   | 025-5339-00 | 1 3/4" Pulley Spacer           |
| 34       | 1   | 018-6054-00 | 1/2" x 3 1/2" Bolt             |
| 35       | 6   | 013-5300-00 | 1/2" Flange Nut                |
| 36       | 6   | 018-5015-00 | 5/16" x 1" Hex Bolt            |
| 37       | 6   | 018-5019-00 | 1/2" x 4" Bolt (Grade 8)       |
| 38       | 2   | 013-6058-00 | 3/4" Left Handed Nut           |
| 39       | 4   | 018-6059-00 | 5/8" x 2 1/2" Hex Bolt         |
| 40       | 5   | 013-7021-00 | 5/8 Std NC Nylock Nut          |
| 41       | 2   | 013-6051-00 | 3/8" Fine Threaded Jam Nut     |
| 43       | 2   | 019-5029-00 | 3/8" Flat Washer               |
| 44       | 3   | 018-5250-00 | 3/8" x 3/4" Hex Bolt           |
| 45       | 2   | 019-6042-00 | .360 ID Plastic Washer         |
| 46       | 14  | 013-8047-00 | 5/16" Nylock Nut               |
| 47       | 4   | 019-5010-00 | 1/2" Brass Washer              |
| 48       | 2   | 018-7050-00 | 1/2" x 4 1/2" Bolt             |
| 49       | 3   | 019-6020-00 | 1/2" Cupped Washer             |
| 50       | 14  | 013-8050-00 | 1/2" Flange Lock Nut           |
| 51       | 1   | 025-5337-00 | 1 1/4" Pulley Spacer           |
| 52       | 3   | 030-6029-00 | 3/8" Hex Bolt                  |
| 53       | 1   | 039-4880-00 | 2007 Hanger Plate              |
| 54       | 1   | 210-6005-00 | Rubber Side Discharge          |
| 55       | 5   | 018-5020-00 | 5/16" x 1 1/2" Carriage Bolt   |
| 56       | 5   | 013-8049-00 | 5/16" Nylock Flange Nut        |
| 57       | 1   | 039-4881-00 | 2007 Lower Hanger Plate        |
| 58       | 1   | 018-7016-00 | 1/2" x 3" Bolt                 |
| 59       | 1   | 206-6017-00 | 2007 Lower Hanger Plate        |





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